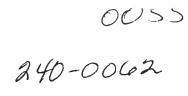


Material Safety Data Sheet

Prepared in accordance with ISO 11014-1/ANSI standard Z400.1-2004



Print Date Feb-04-2010

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1. PRODUCT AND COMPANY IDENTIFICATION

Product code Product name **Product description** 10017523S2

Special S2 Red 1805C

System 2 (S2) Series Gloss Vinyl Screen Ink

Manufacturer or supplier's details

UNITED STATES Nazdar Company 8501 Hedge Lane Terrace Shawnee, KS 66227

Tel: 1-913-422-1888 Tel: 1-800-677-4657 Fax: 1-913-422-2294 UNITED KINGDOM Nazdar Limited 7 Barton Road

Heaton Mersey Industrial Estate Stockport, Chesire SK4 3EG Tel: +44 161 442 2111

Emergency Telephone Number

Chemtrec: 1-800-424-9300 USA: Outside USA: Chemtrec: 1-703-527-3887

Website: www.nazdar.com

MSDS Information: 1-913-422-1888 ext 2305 MSDS Contact: Regulatory Compliance

email: regcomp@nazdar.com

2. HAZARDS IDENTIFICATION

This product is a preparation. Health hazard information is based on its components.

Appearance

Flammable Properties **Emergency Overview**

Viscous liquid

Combustible liquid and vapor.

Irritant. May cause drowsiness and dizziness.

Eyes

Skin

The liquid splashed in the eyes may cause irritation and reversible damage. Severe eye

irritant.

Inhalation

Causes skin irritation. Prolonged skin contact may defat the skin and produce dermatitis. May be absorbed through the skin in harmful amounts.

May cause irritation of respiratory tract. Inhalation of high vapour concentrations may cause

Ingestion

symptoms like headache, dizziness, tiredness, nausea and vomiting. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

3. COMPOSITION/INFORMATION ON INGREDIENTS

| Component | CAS-No | Weight % |
|---|------------|----------|
| Ethylene glycol monopropyl ether | 2807-30-9 | 10 - 30 |
| Cyclohexanone | 108-94-1 | 10 - 30 |
| Titanium dioxide | 13463-67-7 | 1 - 5 |
| Diethylene Glycol Ethyl Ether Acetate | 112-15-2 | 1 - 5 |
| Ethylene glycol monobutyl ether acetate | 112-07-2 | 1 - 5 |
| Ethyl alcohol | 64-17-5 | < 0.5 |

4. FIRST AID MEASURES

Eye Contact

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention immediately if irritation develops and persists.

Skin Contact

Wash off immediately with soap and plenty of water. Use a mild soap if available. Rinse immediately with plenty of water for at least 15 minutes. Remove contaminated clothing, If irritation develops, get medical attention.

Inhalation

Move to fresh air. If breathed in, move person into fresh air. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.

Ingestion

If swallowed, DO NOT induce vomiting. Call a physician or Poison Control Centre immediately. Never give anything by mouth to an unconscious person.

5. FIRE-FIGHTING MEASURES

Flammable Properties

Combustible liquid and vapor.

Suitable Extinguishing Media

Foam. Carbon dioxide (CO2). Dry chemical. Water spray. Use extinguishing measures that

are appropriate to local circumstances and the surrounding environment.

Protective Equipment and **Precautions for Firefighters** As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Keep away from fire, sparks and heated surfaces. Keep container tightly closed. Cool containers / tanks with water spray. Fire or intense heat may cause violent rupture of packages.

Specific Hazards Arising from the

Chemical

Thermal decomposition can lead to release of irritating gases and vapours. Burning produces obnoxious and toxic fumes.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions

Remove all sources of ignition. Heat, flames and sparks. Ventilate the area. Avoid breathing dust or vapor. Avoid contact with skin, eyes and clothing. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Methods for Cleaning Up

Contain spillage, soak up with non-combustible absorbent material, (e.g. sand. earth. diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13). Do not use sparking tools.

Environmental Precautions

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

7. HANDLING AND STORAGE

Handling

Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Remove and wash contaminated clothing before re-use. Discard contaminated shoes. When using do not smoke. Take notice of labels and material safety data sheets for the working chemicals. Do not take internally. Harmful or fatal if swallowed.

Storage

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep out of the reach of children. Keep away from heat and sources of ignition. Take notice of the directions of use on the label.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

| Component | ACGIH TLV | OSHA PEL | NIOSH IDLH | Ontario TWAEV | Mexico OEL (TWA) |
|--|----------------------------------|---|------------------------|--|--|
| Ethylene glycol monopropyl ether | | | | TWA: 25 ppm TWA: 110 mg/m³ Skin | |
| Cyclohexanone | TWA: 20 ppm Skin STEL: 50 ppm | TWA: 25 ppm TWA: 100 mg/m³ Skin TWA: 50 ppm TWA: 200 mg/m³ | 700 ppm | TWA: 20 ppm STEL: 50 ppm Skin | TWA: 50 ppm TWA: 200 mg/m³ STEL: 400 mg/m³ STEL: 100 ppm |
| Titanium dioxide | TWA: 10 mg/m ³ | TWA: 10 mg/m ³ TWA: 15 mg/m ³ | 5000 mg/m ³ | TWA: 10 mg/m ³ | TWA: 10 mg/m³ STEL: 20 mg/m³ |
| Ethylene glycol monobutyl ether acetate | TWA: 20 ppm | | | TWA: 20 ppm | |
| Ethyl alcohol | TWA: 1000 ppm | TWA: 1900 mg/m ³ TWA: 1000 ppm | 3300 ppm 10% LEL | TWA: 1900 mg/m ³ TWA: 1000 ppm | TWA: 1000 ppm TWA: 1900 mg/m ³ |

Use only with adequate ventilation. Use ventilation adequate to keep exposures below **Engineering Measures**

recommended exposure limits. See MSDS. In case of insufficient ventilation, wear suitable

respiratory equipment.

Personal Protective Equipment

Eye Protection

Skin Protection

Respiratory Protection

Use the indicated respiratory protection if the occupational exposure limit is exceeded and/or

in case of product release (dust). Respirator with a vapour filter.

Ensure that eyewash stations and safety showers are close to the workstation location. Avoid

contact with eyes. Safety glasses with side-shields. Goggles. Face-shield.

Wear protective gloves/clothing. Solvent-resistant apron and boots.

Physical State

octanol/water)

Vapour Density

Solubility

Odor Threshold

Autoignition Temperature

Melting Point/Range

Partition Coefficient (n-

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice. Ensure that eyewash stations and safety showers are close to the workstation location. Wash hands before eating, drinking, or smoking. Remove and wash contaminated clothing before re-use. Regular cleaning of equipment, work area and clothing. Avoid contact with skin, eyes and clothing. Wear suitable gloves and eye/face protection.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Odor

рΗ Boiling point/Boiling Range

Freezing Point/Range **Evaporation Rate**

Vapour Pressure Flammability (solid, gas)

Flammability Limits in Air Upper No information available

Lower No information available

Viscous liquid Characteristic

No information available >149°C / >300°F No information available No information available

No information available

No information available

46°C / 115°F Flash Point

Pensky Martens Closed Cup (PMCC) Method

Liquid

No information available No information available

No information available

No information available

No information available

Heavier than air

Photochemically Reactive No

Weight Per Gallon (lbs/gal) 9.016 VOC by weight % VOC lbs/gal (less water)

55.786 5.035

Specific Gravity 1.082 56.034 VOC by volume % VOC grams/liter (less water) 603.294

10. STABILITY AND REACTIVITY

Chemical Stability

Stable under normal conditions.

Conditions to Avoid

Heat, flames and sparks.

Incompatible Products

Strong acids. Strong bases. Strong oxidizing agents. Reducing agents.

Hazardous Decomposition Products Thermal decomposition can lead to release of irritating gases and vapours. Carbon dioxide (CO2), Carbon monoxide.

Possibility of Hazardous Reactions

None under normal processing.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

| Component | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|----------------------------------|-------------------|--------------------|--|
| Ethylene glycol monopropyl ether | 3089 mg/kg (Rat) | 960 µL/kg (Rabbit) | |
| Cyclohexanone | 800 mg/kg (Rat) | 948 mg/kg(Rabbit) | 10.7 mg/L(Rat)4 h 8000 ppm(Rat)4 h |
| Titanium dioxide | 10000 mg/kg (Rat) | | |

| Component | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|---------------------------------------|--------------------|------------------------|-----------------|
| Diethylene Glycol Ethyl Ether Acetate | 11 g/kg (Rat) | 15100 µL/kg (Rabbit) | |
| Ethylene glycol monobutyl ether | 1600 mg/kg (Rat) | 1480 mg/kg (Rabbit) | |
| acetate | | | |
| Ethyl alcohol | 7060 mg/kg (Rat) | | |

Chronic Toxicity

| Component | ACGIH | IARC | NTP | OSHA |
|---|-------|----------|-----|------|
| Cyclohexanone | A3 | | | |
| Titanium dioxide | | Group 2B | | X |
| Ethylene glycol monobutyl ether acetate | A3· | | | |
| Ethyl alcohol | | Group 1 | | X |

ACGIH: (American Conference of Governmental Industrial Hygienists)

IARC: (International Agency for Research on Cancer)

OSHA: (Occupational Safety & Health Administration)

A3 - Animal Carcinogen Group 1 - Carcinogenic to Humans Group 2B - Possibly Carcinogenic to Humans X - Present

Sensitisation **Mutagenic Effects** Reproductive Effects

Developmental Effects Teratogenicity

Target Organ Effects

Chronic Effects

No information available

No information available No information available No information available

No information available Exposure to component solvent vapour concentrations in excess of the stated occupational

exposure limit may result in adverse health effect, such as mucous membrane and

respiratory system irritation and adverse effect on kidney, liver and central nervous system. Blood, Central nervous system, Eyes, Hematopoietic System, Lungs, Liver, Kidney,

Respiratory system, Skin.

12. ECOLOGICAL INFORMATION

Ecotoxicity

We have no quantitative data concerning the ecological effects of this product. Should not be released into the environment.

| Component | Freshwater Algae | Freshwater Fish | Water Flea |
|---|---|---|---|
| Cyclohexanone | 96 Hr EC50 Chlorella vulgaris: 20 | 96 Hr LC50 Pimephales promelas: 8.9 | 48 Hr EC50 water flea: 820 mg/L; 48 |
| • | mg/L | mg/L | Hr EC50 Daphnia magna: 800 mg/L |
| Ethylene glycol monobutyl ether acetate | 72 Hr EC50 Scenedesmus subspicatus: >500 mg/L | | 48 Hr EC50 water flea: 37 mg/L |
| Ethyl alcohol | | 96 Hr LC50 Oncorhynchus mykiss: 12900 mg/L [flow-through] (30 days old); 96 Hr LC50 Pimephales promelas: 14.2 mg/L | 48 Hr EC50 Daphnia magna: 9268 mg/L; 24 Hr EC50 Daphnia magna: 10800 mg/L |

Persistence and Degradability

Bioaccumulation Mobility in Environmental Media No information available No information available No information available

| Component | log Pow |
|---|---------|
| Cyclohexanone | 0.86 |
| Ethylene glycol monobutyl ether acetate | 1.51 |
| Ethyl alcohol | -0.32 |

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods

Dispose of contents/container in accordance with local regulation.

Contaminated Packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

DOT

UN1210, Printing Ink, 3, III

In the U.S. and Canada, this material may be reclassified as a combustible liquid and is not regulated, via surface transportation, in containers less than 119 gallons or 450 liters [per 49 CFR 173.150 (f)] [per Transportation of Dangerous Goods Regulations/Clear Language Part 1.33].

ICAO/IATA

UN1210, Printing Ink, 3, III

IMDG/IMO

UN1210, Printing Ink, 3, III

15. REGULATORY INFORMATION

International Inventories

Listed on TSCA. For further information, please contact: Manufacturer, importer, supplier

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

| Component | CAS-No | Weight % | SARA 313 - Threshold Values |
|---|-----------|----------|--------------------------------|
| Ethylene glycol monobutyl ether acetate | 112-07-2 | 1 - 5 | 1.0 |
| Diethylene Glycol Ethyl Ether Acetate | 112-15-2 | 1 - 5 | 1.0 |
| Ethylene glycol monopropyl ether | 2807-30-9 | 10 - 30 | 1.0 |

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product contains the following HAPs:

| Component | CAS-No | Weight % |
|---|-----------|----------|
| Ethylene glycol monobutyl ether acetate | 112-07-2 | 1 - 5 |
| Diethylene Glycol Ethyl Ether Acetate | 112-15-2 | 1 - 5 |
| Ethylene alycol monopropyl ether | 2807-30-9 | 10 - 30 |

U.S. State Regulations

California Prop. 65

WARNING! This product contains a chemical known in the State of California to cause cancer. WARNING! This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

| Component | CAS-No | Weight % |
|---------------|---------|----------|
| Ethyl alcohol | 64-17-5 | < 0.5 |

State Right-to-Know

| Component | Minnesota | Florida | New Jersey | Pennsylvania | Massachusetts | Rhode Island |
|--|------------|------------|------------|--------------|---------------|--------------|
| Ethylene glycol monopropyl ether | Not Listed | Not Listed | X | X | Not Listed | Not Listed |
| Cyclohexanone | Not Listed | Not Listed | X | X | X | X |
| Titanium dioxide | Not Listed | Not Listed | X | X | X | X |
| Diethylene Glycol Ethyl Ether Acetate | Not Listed | Not Listed | X | X | Not Listed | Not Listed |
| Ethylene glycol monobutyl ether acetate | Not Listed | Not Listed | X | X | Not Listed | Not Listed |
| Ethyl alcohol | Not Listed | Not Listed | X | X | X | X |

Canada

This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR

| Component | WHMIS Classifications of Components |
|---|---|
| Ethylene glycol monopropyl ether | B3, D1B, D2B |
| Cyclohexanone | B3, D1B, D2B |
| Titanium dioxide | D2A |
| Diethylene Glycol Ethyl Ether Acetate | Uncontrolled product according to WHMIS classification criteria |
| Ethylene glycol monobutyl ether acetate | B3 |

| Component | NPRI - National Pollutant Release Inventory |
|---|---|
| Ethylene glycol monopropyl ether | Part 4 Substance |
| Cyclohexanone | Part 4 Substance |
| Diethylene Glycol Ethyl Ether Acetate | Part 4 Substance Part 5 Substance |
| Ethylene glycol monobutyl ether acetate | Part 4 Substance Part 5 Substance |
| Ethyl alcohol | Part 5 Substance Part 4 Substance |

REACH: Substances of Very High Concern (SVHC): Article 57 of Regulation (EC) No 1907/2006 Does NOT contain a listed substance

HMIS:

Health 2* Flammability 2

Reactivity 0 PPE X

16. OTHER INFORMATION

Revision Date

Feb-04-2010

Revision Summary

New MSDS format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of MSDS