

# SAFETY DATA SHEET

Issuing Date: 27-Jan-2017

Version 7

## Zephyr-Lon Series

### 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Name** Zephyr-Lon Series

**Product code** ZL

**Product Code(s)** ZL-010(K78516) ZL-014(K78517) ZL-020(K92205) ZL-030(K78518) ZL-031(K78519)  
 ZL-038(K78521) ZL-039(K78522) ZL-040(K78524) ZL-050(K78523) ZL-052(K89313)  
 ZL-070(K80502) ZL-150(K92195) ZL-152(K92196) ZL-251(K57275) ZL-350(K92199)  
 ZL-351(K92200) ZL-402(K89471) ZL-450(K92202) ZL-501(K84955) ZL-504(K78946)  
 ZL-700(K55716) ZL-801(K70126) ZL-901(K55515) ZL-094(K78525)

**Product Use** Solvent Based Screen Printing Ink.

**Manufactured by**  
 FUJIFILM Manufacturing U.S.A., Inc.  
 20 West 14th Avenue  
 North Kansas City, MO. 64116 USA  
 Phone#: (913) 342-4060

**Distributed in Canada by**  
 FUJIFILM Canada, Inc.  
 600 Suffolk Ct.  
 Mississauga, Ontario L5R 4G4

**SDSs are available at the following website(s):** <http://www.fujifilmusa.com/msds>

**Company Phone Number** U.S.A: 800-473-3854 Canada: 800-263-5018

**Emergency Telephone** Transport-CHEMTREC Inside NA: 800-424-9300  
 Transport CHEMTREC Outside NA: 703-527-3887  
 Transport-CANUTEC Inside Canada: 613-996-6666  
 Medical Emergency (24 hour): 877-935-7387

**E-mail** EHS@fujifilm.com

### 2. HAZARDS IDENTIFICATION

#### Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1

Flammable liquids

Category 3

**GHS Label elements, including precautionary statements**

Danger

**Hazard Statements**

Causes skin irritation

Causes serious eye damage

Flammable liquid and vapor

**Precautionary Statements****Prevention**

Wash face, hands and any exposed skin thoroughly after handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking

Keep container tightly closed

Ground/Bond container and receiving equipment

Use only non-sparking tools

Take precautionary measures against static discharge

Use explosion-proof electrical (ventilation and lighting) equipment

Wear protective gloves/eye protection/face protection

**Response**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Immediately call a POISON CENTER or doctor/physician

If skin irritation occurs: Get medical advice/attention

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower

Wash contaminated clothing before reuse

In case of fire: Use CO<sub>2</sub>, dry chemical, or foam to extinguish**Storage**

Store in a well-ventilated place. Keep cool

**Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not classified

**Other hazards**

May be harmful if swallowed

May be harmful in contact with skin

Harmful to aquatic life with long lasting effects

**Unknown Acute Toxicity**

12.3% of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS No	Weight-%
Methoxypropanol acetate	108-65-6	20-40%
Polyurethane resin	UNKNOWN	10-20%
Cyclohexanone	108-94-1	10-20%
Hydrous aluminum silicate	1332-58-7	7-13%
2-butoxyethyl acetate	112-07-2	5-10%

#### 4. FIRST AID MEASURES

##### First aid measures for different exposure routes

<b>General advice</b>	If symptoms persist, call a physician.
<b>Eye contact</b>	In case of contact with substance, immediately flush eyes with running water for at least 30 minutes. Keep eye wide open while rinsing. Do not rub affected area. Call a physician immediately.
<b>Skin contact</b>	IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.
<b>Inhalation</b>	Move to fresh air. Administer oxygen if breathing is difficult. If symptoms persist, call a physician.
<b>Ingestion</b>	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Aspiration hazard if swallowed - can enter lungs and cause damage. Call a physician or Poison Control Center immediately.
<b>Protection of First-aiders</b>	Use personal protective equipment.

##### Most important symptoms/effects, acute and delayed

May cause redness, itching, and pain. Burning feeling and temporary redness.

##### Indication of immediate medical attention and special treatment needed, if necessary

Treat symptomatically.

#### 5. FIRE-FIGHTING MEASURES

##### Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

##### Unsuitable Extinguishing Media

Do not use a solid water stream as it may scatter and spread fire.

##### Specific hazards arising from the chemical

Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks). Flammable.

##### Hazardous Combustion Products

Carbon oxides. Nitrogen oxides (NOx).

##### Explosion Data

**Sensitivity to Mechanical Impact** none

**Sensitivity to Static Discharge** Yes

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). All equipment used when handling the product must be grounded. Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition.

**Environmental precautions**

Do not flush into surface water or sanitary sewer system.

**Methods and materials for containment and cleaning up**

**Methods for Containment** A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

**Methods for cleaning up** Soak up with inert absorbent material.

## 7. HANDLING AND STORAGE

**Precautions for safe handling**

Wear personal protective equipment. Avoid contact with skin, eyes or clothing. Keep away from open flames, hot surfaces and sources of ignition. Avoid breathing vapors or mists. Ensure adequate ventilation.

**Conditions for safe storage, including any incompatibilities**

Keep out of the reach of children. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat and sources of ignition.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters****Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH	AIHA - Workplace Environmental Exposure Levels (WEELs) - TWAs
Methoxypropanol acetate				50 ppm TWA
Cyclohexanone	STEL: 50 ppm TWA: 20 ppm S*	TWA: 50 ppm TWA: 200 mg/m <sup>3</sup> (vacated) TWA: 25 ppm (vacated) TWA: 100 mg/m <sup>3</sup> (vacated) S*	IDLH: 700 ppm TWA: 25 ppm TWA: 100 mg/m <sup>3</sup>	
Hydrous aluminum silicate	TWA: 2 mg/m <sup>3</sup> particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction (vacated) TWA: 10 mg/m <sup>3</sup> total dust (vacated) TWA: 5 mg/m <sup>3</sup> respirable fraction	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust	
2-butoxyethyl acetate	TWA: 20 ppm		TWA: 5 ppm TWA: 33 mg/m <sup>3</sup>	

**Exposure controls**

**Engineering Measures** Ventilation systems

**Individual protection measures, such as personal protective equipment**

<b>Eye/Face Protection</b>	Safety glasses with side-shields.
<b>Skin and body protection</b>	Wear protective gloves/clothing.
<b>Respiratory protection</b>	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.
<b>General Hygiene Considerations</b>	When using do not eat, drink or smoke. Take off contaminated clothing and wash before reuse. Regular cleaning of equipment, work area and clothing is recommended.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Appearance</b>	According to product specification	<b>Odor</b>	Solvent
<b>Odor Threshold</b>	Not available	<b>Physical State @20°C</b>	Liquid
<b>pH</b>	Not available	<b>Molecular Weight</b>	Not available
<b>Specific Gravity</b>	1.01 - 1.69	<b>Autoignition temperature</b>	Not available
<b>Flash point</b>	109 °F / 43 °C	<b>Boiling point / boiling range</b>	295 °F / 146 °C
<b>Decomposition temperature</b>	Not available	<b>Freezing Point</b>	Not available
<b>Melting point / melting range</b>	Not available		
<b>Flammability Limit in Air</b>			
upper 10.8			
Lower 1.3			
<b>Oxidizing Properties</b>	Not available	<b>Explosive Properties</b>	Not available
<b>Solubility</b>	Insoluble in water	<b>Partition coefficient</b>	Not available
<b>Evaporation rate</b>	Not available	<b>Vapor Pressure</b>	4.0 mmHg @ 20 °C
<b>Vapor density</b>	Not available	<b>Density</b>	Not available
<b>Weight per Gallon (lbs)</b>	8.4-14.1	<b>Actual VOC (lb/gal)</b>	4.75-6.58
<b>VOC (lb/gal)</b>	Not available	<b>VOC (g/l)</b>	Not available
<b>Dynamic viscosity</b>	Not available		
<b>VOC Content California</b>			
<b>VOC Content of Material</b>		570 - 790 grams per liter	
<b>VOC Content of Coating less Water and Exempt Solvents</b>		570 - 790 grams per liter	

**10. STABILITY AND REACTIVITY****Reactivity**

Stable under recommended storage conditions.

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of hazardous reactions**

None under normal processing.

Hazardous polymerization does not occur.

**Conditions to Avoid**

Heat (temperatures above flash point), sparks, ignition points, flames, static electricity.

**Incompatible Materials**

Strong oxidizing agents, strong acids, and strong bases.

**Hazardous Decomposition Products**

Carbon oxides. Nitrogen oxides (NO<sub>x</sub>).

**11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure****Product Information****Acute toxicity****Inhalation**

May be harmful if inhaled. May cause irritation of respiratory tract. May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.

**Eyes**

Risk of serious damage to eyes.

**Skin**

Harmful if absorbed through skin. Prolonged or repeated contact may dry skin and cause irritation.

**Ingestion**

May be harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

**Component Information**

No information available

Chemical Name	Oral LD50	Dermal LD50	LC50 (lethal concentration)
Methoxypropanol acetate	= 8532 mg/kg ( Rat )	> 5 g/kg ( Rabbit )	5321 mg/m <sup>3</sup>
Cyclohexanone	= 1544 mg/kg ( Rat )	= 947 mg/kg ( Rabbit )	= 8000 ppm ( Rat ) 4 h
Hydrous aluminum silicate	> 5 g/kg (Rat)		
2-butoxyethyl acetate	= 2400 mg/kg ( Rat )	= 1500 mg/kg ( Rabbit )	> 400 ppm ( Rat ) 4 h

**Information on toxicological effects**

No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Irritation**

Irritating to skin.

**Corrosivity**

Risk of serious damage to eyes.

**Sensitization**

No information available.

**Mutagenic Effects**

No information available.

**Reproductive Toxicity**

No information available.

**Carcinogenicity**

None known.

Chemical Name	ACGIH	IARC	NTP	OSHA
Cyclohexanone	A3	Group 3		
2-butoxyethyl acetate	A3			

**ACGIH: (American Conference of Governmental Industrial Hygienists)**

A1 - Known Human Carcinogen

A2 - Suspected Human Carcinogen

A3 - Animal Carcinogen

A4 - Not Classifiable as a Human Carcinogen

**NTP: (National Toxicity Program)**

Known - Known Carcinogen

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

**IARC: (International Agency for Research on Cancer)**

Group 1: Carcinogenic to humans

Group 2A: Probably carcinogenic to humans

Group 2B: Possibly carcinogenic to humans

Group 3: Not classifiable as to its carcinogenicity to humans

**OSHA: (Occupational Safety & Health Administration)**

X - Present

<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Chronic toxicity</b>	May cause adverse liver effects. May cause adverse kidney effects. Hydroxylamine sulfate: May cause methemoglobinemia.
<b>Target Organ Effects</b>	Blood, Central nervous system (CNS), Eyes, Hematopoietic System, Kidney, Liver, Respiratory system, Skin, Lungs, Lymphatic System.
<b>Aspiration hazard</b>	No information available.

#### **Numerical measures of toxicity - Product Information**

The following values are calculated based on chapter 3.1 of the GHS document

<b>ATEmix (oral)</b>	2735 mg/kg
<b>ATEmix (dermal)</b>	2579 mg/kg
<b>ATEmix (inhalation-dust/mist)</b>	9.4 mg/l
<b>ATEmix (inhalation-vapor)</b>	68.9 mg/l

**ATE:** Acute toxicity estimate

## **12. ECOLOGICAL INFORMATION**

### **Ecotoxicity**

<b>Chemical Name</b>	<b>Algae toxicity</b>	<b>Toxicity to fish</b>	<b>Toxicity to microorganisms</b>	<b>Toxicity to daphnia and other aquatic invertebrates</b>
Methoxypropanol acetate		Pimephales promelas: 161 mg/L at 96 h		
Cyclohexanone	20: 96 h Chlorella vulgaris mg/L EC50	Pimephales promelas: 481 - 578 mg/L at 96 h Pimephales promelas: 8.9 mg/L at 96 h		

### **Persistence and degradability**

No information available.

### **Bioaccumulation**

<b>Chemical Name</b>	<b>Octanol Water Partition Coefficient (log pow)</b>
Methoxypropanol acetate	0.43
Cyclohexanone	0.86
2-butoxyethyl acetate	1.51

### **Mobility**

No information available.

### **Other adverse effects**

No information available.

## **13. DISPOSAL CONSIDERATIONS**

### **Waste Disposal Methods**

This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261). Dispose of in accordance with all

---

applicable national environmental laws and regulations. Dispose of in accordance with federal, state, and local regulations.

**Contaminated packaging**

Do not re-use empty containers.

**US EPA Waste Number**

D001



**14. TRANSPORT INFORMATION****DOT**

Proper Shipping Name	Printing ink
UN/ID No	UN1210
Hazard Class	3
Packing Group	III
Reportable Quantity (RQ)	Cyclohexanone: RQ kg= 16214.29
Description	UN1210 Printing ink 3, III
Emergency Response Guide Number	129
Packaging Exceptions	150
Non-bulk Packaging	173
Bulk Packaging	242

**TDG**

Proper Shipping Name	Printing ink
UN/ID No	UN1210
Hazard Class	3
Packing Group	III
Description	UN1210 Printing ink 3, III

**MEX**

Proper Shipping Name	Printing ink
UN/ID No	UN1210
Hazard Class	3
Packing Group	III
Description	UN1210 Printing ink 3, III

**ICAO**

Proper Shipping Name	Printing ink
UN/ID No	UN1210
Hazard Class	3
Packing Group	III
Description	UN1210 Printing ink 3, III

**IATA**

Proper Shipping Name	Printing ink
UN/ID No	UN1210
Hazard Class	3
Packing Group	III
Description	UN1210 Printing ink 3, III

**IMDG**

Proper Shipping Name	Printing ink
UN/ID No	UN1210
Hazard Class	3
Packing Group	III
EmS-No	F-E, S-D
Description	UN1210 Printing ink 3, III

**ADR/RID**

Proper Shipping Name	Printing ink
UN/ID No	UN1210
Hazard Class	3
Packing Group	III

<b>Classification Code</b>	F1
<b>Description</b>	UN1210 Printing ink 3, III
<b>ADR/RID-Labels</b>	3

**ADN**

<b>Proper Shipping Name</b>	Printing ink
<b>UN/ID No</b>	UN1210
<b>Hazard Class</b>	3
<b>Packing Group</b>	III
<b>Classification Code</b>	F1
<b>Description</b>	UN1210 Printing ink 3, III
<b>Hazard Labels</b>	3
<b>Limited quantity</b>	5 L
<b>Ventilation</b>	VE01

**15. REGULATORY INFORMATION****International Inventories**

<b>TSCA</b>	Yes
<b>DSL/NDL</b>	No
<b>PICCS</b>	No
<b>EINECS/ELINCS</b>	No
<b>ENCS</b>	No
<b>IECSC</b>	No
<b>KECL</b>	No
<b>AICS</b>	No

**\*Yes - All component(s) of this product are included or are exempt from listing on the inventory.**

**\*No - Indicates the component(s) of this product are either not listed or have not been determined to be listed on the inventory.**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**U.S. Federal Regulations****TSCA Sections 4, 5 and 12(b)**

This product does not contain any chemicals regulated by TSCA Sections 4, 5 or 12(b).

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS No	SARA 313 - Threshold Values %	Weight-%
2-butoxyethyl acetate	112-07-2	1.0	5-10%

**SARA 311/312 Hazard Categories**

<b>Acute Health Hazard</b>	Yes
<b>Chronic Health Hazard</b>	Yes
<b>Fire Hazard</b>	Yes
<b>Sudden Release of Pressure Hazard</b>	no
<b>Reactive Hazard</b>	no

**Clean Water Act**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):.

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ
Cyclohexanone	5000		RQ 5000 lb final RQ RQ 2270 kg final RQ

**U.S. State Regulations****California Proposition 65**

This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Cyclohexanone	X	X	X	X	X
Hydrous aluminum silicate	X	X	X		X
2-butoxyethyl acetate		X	X	X	

**International Regulations****Canada - NDSL**

This product does not contain any NDSL chemicals.

**Mexico - Grade**

Moderate risk, Grade 2

**Mexico - Carcinogen Status and Exposure Limits**

Chemical Name	Carcinogen Status	Exposure Limits
Cyclohexanone		Mexico: TWA 50 ppm Mexico: TWA 200 mg/m <sup>3</sup> Mexico: STEL 100 ppm Mexico: STEL 400 mg/m <sup>3</sup>
Hydrous aluminum silicate		Mexico: TWA 10 mg/m <sup>3</sup> Mexico: STEL 20 mg/m <sup>3</sup>
2-butoxyethyl acetate	A3	

**Other Regulations**

No information available

**CPSIA**

Formulated to comply

**CONEG**

Formulated to comply

**ASTM F-963**

Formulated to comply

**CHPA**

Formulated to comply

**RoHS**

Formulated to comply

**REACH/SVHC**

Formulated to comply

**EN-71**

Formulated to comply

**16. OTHER INFORMATION**

NFPA	Health Hazard 2	Flammability 2	Instability 0	Physical and chemical hazards -
HMIS	Health Hazard 2*	Flammability 2	Physical Hazard 0	Personal protection B

**Prepared By** FUJIFILM Environment, Health and Safety, phone: 800-473-3854

**Revision Date** 27-Jan-2017

**Revision Note** No information available

**Disclaimer** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

end